

<b>INVESTIGATION REPORT FOR DAMAGED (516106500 PANEL A-ROSA SAX ASIA)</b>	
<b>DIRECT CAUSE</b> METHOD / PROCESS	W1: Damaged occurred due to wrong setting.  W2: No standard settings
<b>INDIRECT CAUSE</b> METHOD / PROCESS	Changing / trial in settings

<b>PRODUCTION ACTION PLAN</b>	
<b>IMMEDIATE ACTION:</b> Adjustment on the feeder section	
<b>PREVENTIVE ACTION:</b> Standardization of settings in the feeder for Rosa items. Front guide hook-50mm Back gauge clearance-3mm Air pressure-0.05psi Feeder-allowance of 1mm on both sides	

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